

Date: Thursday, 7/19/2007 2:28:01 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPRING
Job Number : 33678	
Estimate Number : 11161	
P.O. Number : N/A	Part Number : D32601
This Issue : 7/19/2007 S.O. No. : N/A	Drawing Number : D3260 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>                    </u>	Due Date : 7/31/2007
Checked & Approved By : <u>                    </u>	Qty: <u>20</u> Um: Each
Comment : Est. A 04.03.29 New issue KJ/RF	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 4233

Make as per Dwg D3260

Possible Supplier: Victory Spring

Material release note is required

CL 07/07/20(20)

2.0	D32601P	Spring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 Spring

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

PO 07/07/26 (20)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

ED 07/07/31(21)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:                     PO 07/08/01 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: 12 Date: 07/08/01  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 7/19/2007 2:28:01 PM

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPRING

Job Number: 33678

Part Number: D32601

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(21)

Comment: FINAL INSPECTION/W/O RELEASE

D 07/08/01

Job Completion



Jul 07-08-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

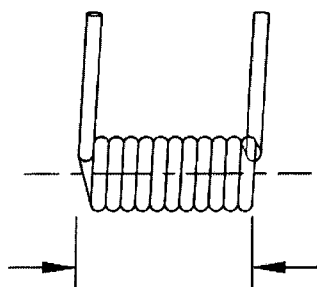
**NOTE:** Date & initial all entries



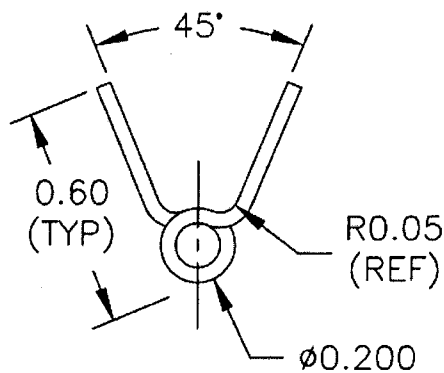
DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3260	REV. A SHEET 1 OF 1
DATE 04.02.27		TITLE SPRING	SCALE 2:1
A	04.02.27	NEW ISSUE	

RELEASED  
04.04.07 [Signature]

## SPECIFICATION CONTROL DRAWING



Ø0.040  
12 COIL  
(REF 0.480)



### D3260-1 SPRING

#### D3260-1 NOTES:

- 1) MATERIAL: AISI 302 SS SPRING WIRE Ø0.040 PER ASTM A313  
(MIN TENSILE STRENGTH = 250 ksi)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33678

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INVOICE 17323

#2 6104 - 82 Ave, Edmonton, AB T6B 0E7  
Tel: (780) 442-4020 • Fax: (780) 468-1946

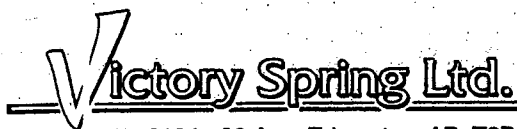
PRECISION COIL SPRINGS AND WIRE FORMS

BILL TO:

Dart Aerospace Ltd.  
1270 Aberdeen St.  
Hawkesbury ON K6A 1K7

SHIP TO:

DATE		ORDER No.		SHIP VIA	
25-Jul-07		4233		Fed Ex 151793240	
QUANTITY	DESCRIPTION			UNIT	AMOUNT
21	D3260 1 P Torsion Spring  <i>Bo 7/26</i>			9.25	194.25
GST #	TERMS	SUBTOTAL	FREIGHT	GST	TOTAL
854451527	NET 30 DAYS	194.25		11.66	205.91



# CERTIFICATE OF COMPLIANCE

#2, 6104 - 82 Ave, Edmonton, AB T6B 0E7  
Tel: (780) 442-4020 • Fax: (780) 468-1946

PRECISION COIL SPRINGS AND WIRE FORMS

CUSTOMER: Dart Aerospace

DATE: July 25, 2007

PO # 4233

INV # 17323

## VICTORY SPRING LTD. HEREBY CERTIFIES THAT:

- 1) *All material used in the manufacture of parts for the above purchase order number is in conformance with the material specifications indicated on drawing or purchase order.*
- 2) *All parts supplied on above mentioned purchase order have been manufactured in accordance to all applicable instructions and specifications.*

AUTHORIZED SIGNATURE

## THIS CERTIFICATE COVERS:

QUANTITY	DESCRIPTION
21 pcs	D3260 1 P Torsion Spring Stainless Steel Spring Wire T302 per ASTM A313